



OUTLINE

We will cover the following topics:

- Recommended Tools
- Water Quality & Descale
 Procedure
- General Service & Maintenance
- Common Error codes and Maintenance Monitors
- 1/2" Gas Line Requirements
- Component Identification
- PROCard App

RECOMMENDED TOOLS

What's in your tool bag?



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RECOMMENDED TOOLS

While you *can* fully disassemble and reassemble a Noritz unit with only a long phillips screwdriver, you may not be able to complete all service or troubleshooting with *only* a screwdriver. A T15 Torx bit, flashlight and plumbers grease are also helpful to round out your tool kit. Phillips Screwdriver Descale Kit Digital Gas Manometer Digital Multimeter Air Compressor Noritz Remote Control **NORITZ**

TANKLESS WATER HEATERS



WATER QUALITY AND DESCALE PROCEDURE

Ensure a long life by addressing water quality issues per our guidelines.



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WATER QUALITY GUIDELINES

Water Quality Guidelines in the Installation Manual should always be followed. Softening or treating the water with a Scale Shield is best as it prevents scale build up from happening in the first place. Descales are good, but a last resort as you are cleaning up scale build up that could have been prevented

that could	nave beer	i prevente	Damage to the wate • Water in excess • Poor water qual • The water heater exchanger has r	of 12 g ty (See has di			
	Treatme	ent Guidelines	5				
Type of Water	Hardness Level	Treatment Device*	Flush Frequency** Residential Use				
Soft	0-1 gpg (0-17 mg/L)	None	None				
Slightly Hard	1-3 gpg (17-51 mg/L)	None	None				Erot
Moderately Hard	3-7 gpg (51-120 mg/L)	ScaleShield or Water Softener	Once a Year***		1		XX 6
Hard	7-10 gpg (120-171 mg/L)	ScaleShield or Water Softener	Once a Year***	•	When selecting a treatment device, you must consult with the device's spec sheet and installation manual for guidelines and limitations.	618 C	
Very Hard	10-12 gpg (171-200 mg/L)	ScaleShield or Water Softener	Once a Year***		Not all water supplies are compatible - a water test may be required.		
Extremely Hard	> 12 gpg (> 200 mg/L)	ScaleShield or Water Softener	Once a Year***		Install Noritz Isolation Valves to allow for flushing. Flushing is required if a water treatment device is not installed.		NORITZ

WATER QUALITY GUIDELINES

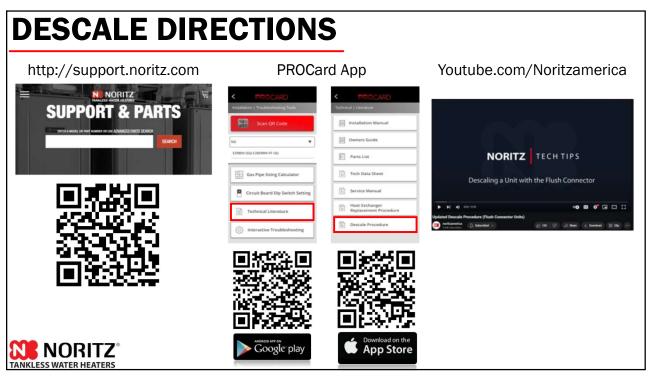
Here are some issues related to Hard Water or Poor Water Quality:

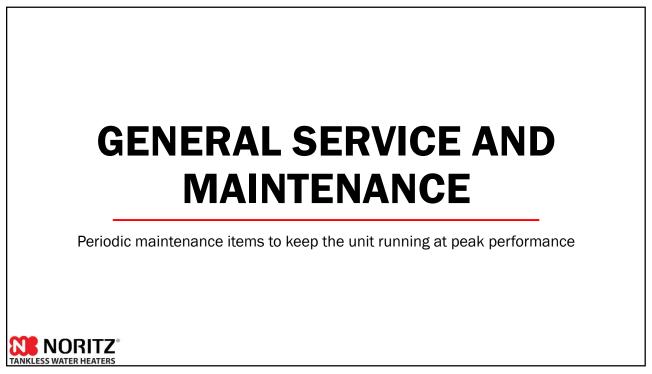
Scale Buildup
 Overheated Water Temperature
 Error Codes: 16, 20
 Clogged Inlet Filter Screen





TANKLESS WATER HEATERS





MAINTENANCE ITEMS

A descale takes 1 hour, that's the perfect time to look over the unit and clean any areas that are dirty. This could include:

- Checking intake and exhaust terminations
- Checking internal intake filter
- Cleaning ignition and flame rods
- Cleaning fan motor and burner

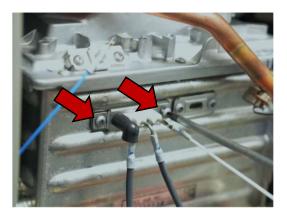
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CLEANING IGNITION & FLAME RODS

Remove 2 screws securing rods



Clean with rough side of a sponge, Scotch-Brite pad, fine grit sandpaper (300+ grit)



SHUT OFF GAS then remove mounting bracket (2 screws)







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TANKLESS WATER HEATERS

CLEANING FAN & BURNER

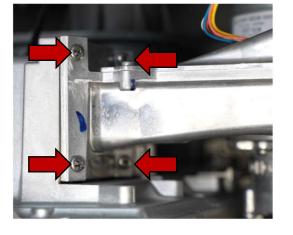
Remove c-clip and carefully disconnect gas valve from venturi. There is an o-ring, be careful not to damage it.





Disconnect fan wire harness then remove 4 screws securing it to burner.





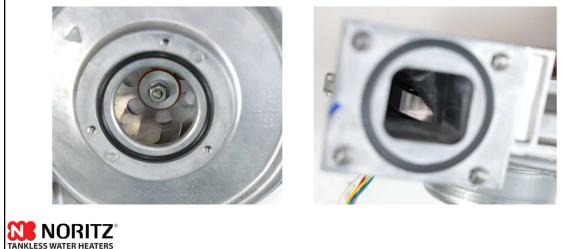
TANKLESS WATER HEATERS

CLEANING FAN & BURNER

Remove fan motor and venturi from unit and remove venturi from fan.



Clean the fan with an air compressor, vacuum, plastic brush or any combination of those items. If the fan cannot be cleaned effectively, the fan should be replaced. *DO NOT SPLIT THE FAN HOUSING.*



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CLEANING FAN & BURNER

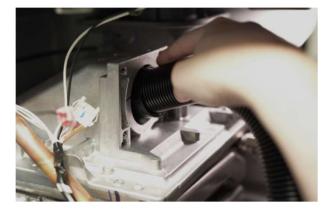
When reassembling, line up the gas connection with the triangle stamped on the fan housing. Be careful not to damage or lose any o-rings or gaskets on the fan housing.







Use a vacuum to clean the burner. *DO NOT USE AN AIR COMPRESSOR ON THE BURNER!* The burner mesh could be damaged and cause additional problems.



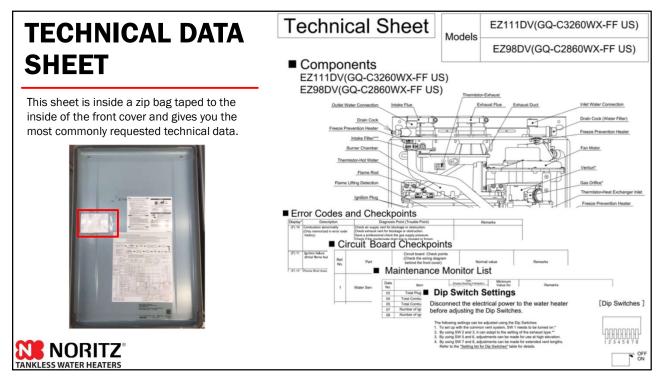


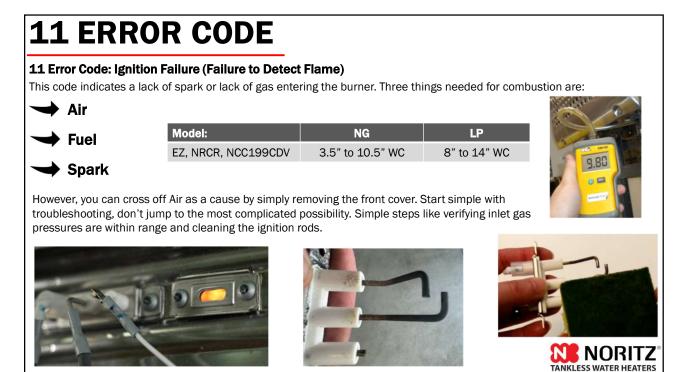
TANKLESS WATER HEATERS



COMMON ERROR CODES

Error Code	Description						
11	Ignition Failure (Failure to detect flame)						
12	Flame Loss						
16	Abnormally High Outlet Temperature						
20	High Limit Switch						
63	Recirculation Abnormality						
65	Main Water Control Servo Abnormality						
66	Bypass Water Control Servo Abnormality						
73	Circuit Board Setting Abnormality						
F76	Multi System Communication Error						
90	Combustion Abnormality						
IORITZ [®] VATER HEATERS							

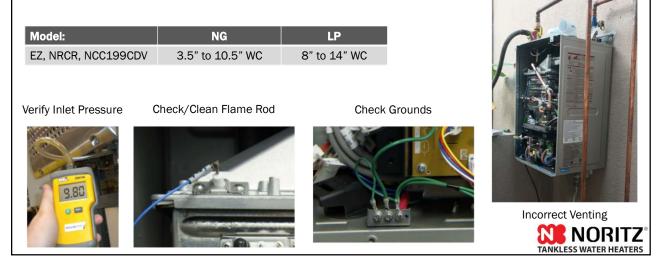




12 ERROR CODE

12 Error Code: Repeated Flame Loss

This code indicates the unit cannot maintain flame in the burner. Just like the error code 11, insufficient inlet gas pressures can also cause the flame to go out.



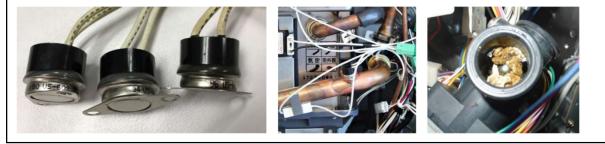
16 & 20 ERROR CODES

16 Error Code: Abnormally High Output Temp

- Scale deposits in the heat exchanger and/or water components
- Wrong gas type

20 Error Code: High Limit Switch

- · Scale deposits in the heat exchanger
- Poor Combustion
- Bad Wiring or Failed High Limit Switch



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63 ERROR CODE

63 Error Code: Recirculation Abnormality (NRCR Only)

This code indicates the unit is trying to run the recirculation pump but is not detecting any flow.

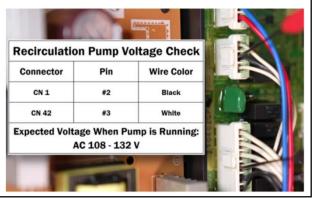
New Installations:

- Check Return Line Filter and Water Shut Offs
- Purge air in the domestic hot and return line (Dedicated Mode)
- · Check that the "Crossover" connector is connected together
- Check crossover valve filter (Crossover Mode)

Older Installations:

- Check Return Line Filter and Water Shut Offs
- Circuit Board
- Recirc Pump
- Recirc Flow Sensor

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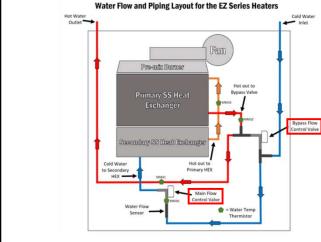
TANKLESS WATER HEATERS

65 & 66 ERROR CODES

65 Error Code: Main Servo Abnormality

66 Error Code: Bypass Servo Abnormality

Both error codes indicate a problem communicating with or positioning the respective water servo.









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TANKLESS WATER HEATERS

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73 & F76 ERROR CODES

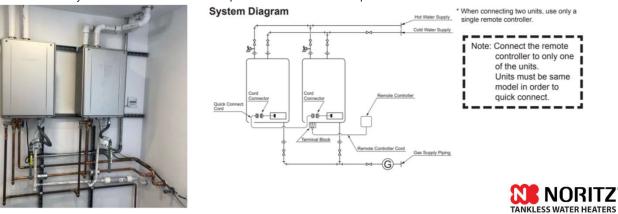
73 Error Code: Circuit Board Setting Abnormality

If dipswitches were changed or other connectors changed while unit has power a 73 code will appear. Unplug unit, finalize all dipswitch and wiring changes, and plug in heater. Also occurs if the circuit board was replaced but not programmed.

Also occurs in the circuit board was replaced but not program

F76 Error Code: Multi System Communication Error

Make sure only 1 remote control is hooked up when there are 2 units quick connected.



90 ERROR CODE

90 Error Code: Combustion Abnormality

This code indicates the unit is not able to hit the set temperaure.

Most commonly caused by restrictions in the venting (intake and/or exhaust), incorrect dipswitch settings, a clogged or restricted condensate drain line or insufficient gas pressure going to the unit.

Older installs may have a dirty fan or venturi reducing the amount of air and gas that makes it into the burner.

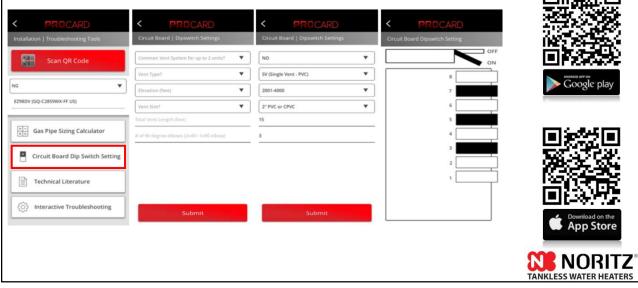


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90 ERROR CODE

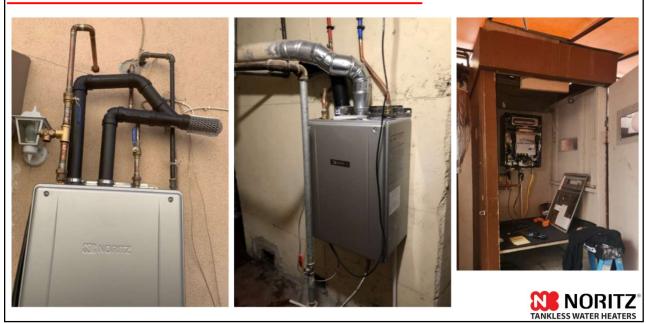
90 Error Code: Combustion Abnormality

Use the PROCard App to verify correct dipswitch settings.

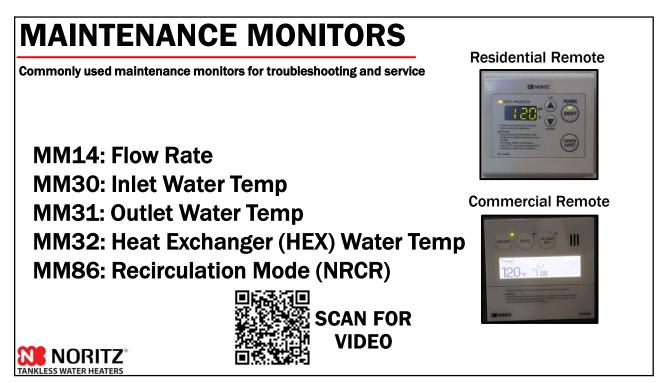


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LESS THAN IDEAL INSTALLS







MM14 FLOW RATE

Tankless heaters activate and remain on based on a minimum flow rate (usually .5 gallons per minute [gpm]).

Units are on demand and they modulate in real time based on the following conditions: Flow Rate, Set Temp and Incoming Water Temp.

The tankless doesn't do anything when a faucet is opened.

The tankless shuts off after the water temp is adjusted.

The water temperature is fluctuating.

The recirculation pump doesn't activate the unit.

Those are just a few examples of common complaints that you can start troubleshooting with MM14



MM30 INLET WATER TEMP

While this MM might not be as widely used as the others, it can still provide additional insight into why the heater is or is not doing something.

If the complaints are related to heater performance, such as not enough flow in the winter time or the heater doesn't activate in the summer time, you can use MM30 to establish the temperature rise and the BTU demand.

BTU Formula:

TANKLESS WATER HEATERS

BTU = Flow Rate in GPM x Delta T x 500

Lets say the customers faucet flows .6 gpm, their set temp is 115 and the inlet water temp is 87. The Delta T is 28 (115 minus 87). Now let's put all those numbers into the formula:

.6 x 28 x 500 = **8,400 BTU**

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MM31 OUTLET WATER TEMP

Along with MM14 (Flow Rate) this MM is one of the most used. This will tell you the temperature of the water leaving the unit. If you get any questions or complaints regarding hot water temperature this MM will be very useful.

The water at the fixture doesn't feel hot enough. The water temperature seems to fluctuate greatly. The bathroom sink gets hot but the shower doesn't. The unit has a 90 error code.

The units goal is to get up to set temp as quickly as possible and maintain that temp as long as there is enough flow. Once the water leaves the unit, there are many things that can result in the water temp at the fixture being different. If the water temp leaving the unit is at set temp, the problem likely is with the plumbing or the fixtures.



MM32 HEAT EXCHANGER WATER TEMP

This MM is very helpful to determine if the burner is heating up the water in the HEX properly. It is also useful in troubleshooting a 90 error code (along with MM31).

Let's say you have a call for EC90 and you have determined it's because the unit is not hitting set temp. Why is the outlet temp low? Let's find out.

If MM32 shows 140, but MM31 shows 100 it would indicate there is a problem with the bypass servo (failed, stuck or debris in it).

If MM32 is also low, say 105 or 110 and MM31 shows 100 it would indicate the burner is not heating up the HEX high enough. Most likely not enough gas is entering the burner.

Both above examples would lead you down two very different troubleshooting paths so that's why checking MM32 is important when diagnosing low outlet temps.



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MM86 RECIRCULATION MODE

This MM is specific to the NRCR Series. It will tell the recirculation mode the unit is set to. This is helpful to verify that the recirc mode is *actually* set the way you think it is.

	Recirculation Mode	Dedicated Mode	Crossover Mode 21		
MM	Auto Recirc (Default)	11			
	Manual Timer Recirc	12	22		
86	Recirc Always ON	13	23		
	Recirc Always OFF	14	24		
	On-Demand (Title 24)	15	25		

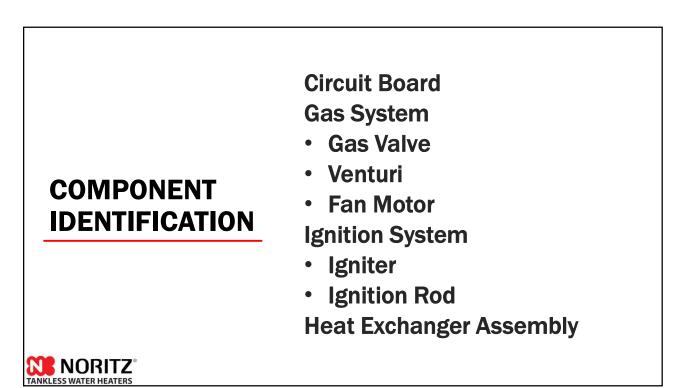


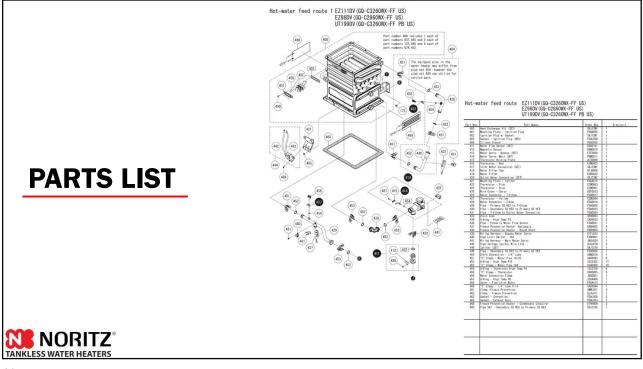
1/2" GAS LINE DETAILS

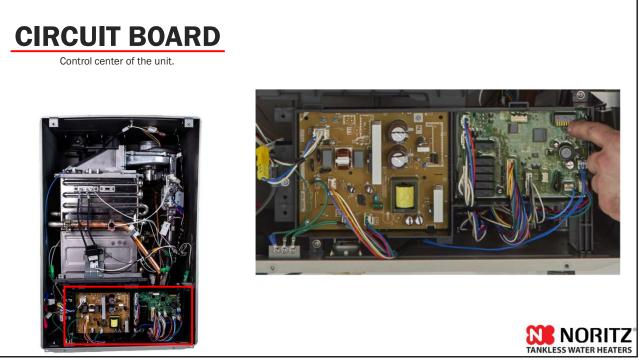
Under certain specific conditions, a $\frac{1}{2}$ " gas line can be used.

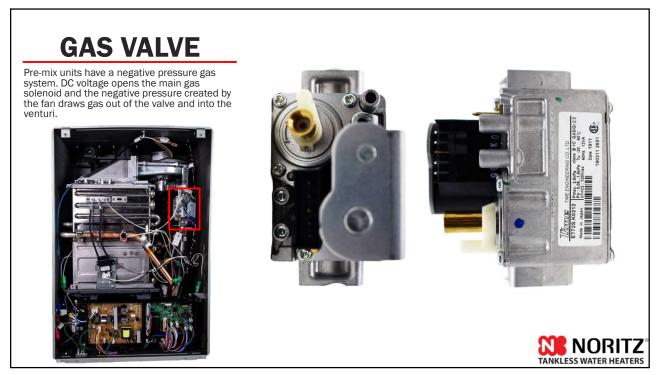
Table 1. For Less than 8" WC initial supply pressure

Maximum	n Natural G	Gas D	elivery	Capaci	ity (0.5	" Pressur	e Drop) [Schedule	40 Metalli	c Pipe]										
Pipe						Ler	igth (incli	uding fittin	ngs)											
Size	10'	20	0'	30'	40	5	0' 6	0' 7	0' 8	0'	90'	10	0' 12	5'						
5126	(3m)	(6r	m)	(9m)	(12n	n) (15	m) (18	3m) (2	1m) (24	4m)	(27m)	(30	m) (38	m)						
3/4"	360		247	199	-			137		117	110		04	92						
1"	678		166	374	3	20 2	284	257	237	220	207			73						
1 1/4"	1,390		Table	2 For	8" W	C - 10	"WC in	itial sur	nly pros	SUITO		· ·		1						
1 1/2"	2,090	Table 2. For 8" WC – 10.5" WC initial supply pressure Maximum Natural Gas Delivery Capacity (3.0" Pressure Drop) [Schedule 40 Metallic Pipe]																		
2"	4,020	2,				do Delive	ay Capac	ity (0.0 1	Length				iotanio i ip	,c]						
2 1/2"	6,400	4,	4, Pipe 7, Size 15, 1/2"		0'	20'	30'	40'	50'	60'		70'	80'	90'	100'	125'				
3"	11,300	7,			m)	(6m)	(9m)	(12m)	(15m)	(18m		1m)	(24m)	(27m)	(30m)	(38m)				
4"	23,100	15,			454	312	250	214	190		72	158	147	138	131	116				
			3/4'		949	652	524	448	397	a and a second se	30	331	308	289	273	242				
			1"		.787	1.228	986	844	748	67		624	580	544	514	456				
			1 1/4		.669	2,522	2,025	1.733	1.536	1.39		.280	1,191	1,118	1.056	936				
			1 1/2		497	3.778	3,034	2,597	2,302	2,08	_	,919	1,785	1,675	1,582	1,402				
			2"		.588	7,277	5,844	5,001	4,433	4.01		,695	3,437	3,225	3,046	2,700				
			2 1/2	" 16	.875	11,598	9.314	7,971	7,065	6,40	_	,889	5,479	5,140	4,856	4,303				
			3"	29	,832	20,503	16,465	14,092	12,489	11,31),411	9,685	9,087	8,584	7,608				
			4"	43	3678	30,020	24,107	20,632	18,286	16,56	39 15	,243	14,181	13,305	12,568	11,139				
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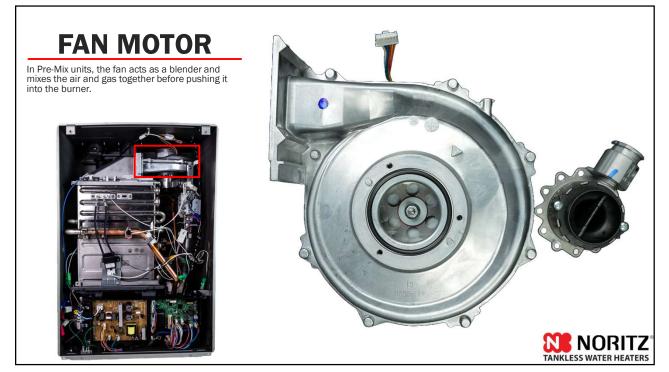




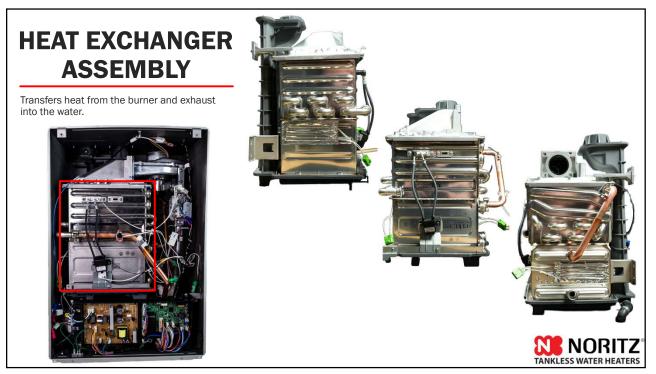


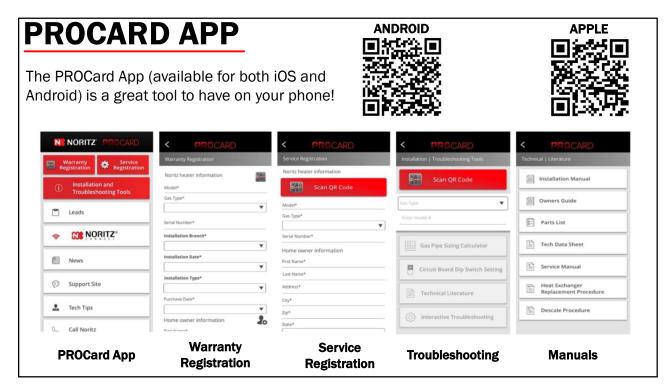












HELPFUL CONTACT INFO

866-7NORITZ (866-766-7489)

- Monday Friday: 5am to 6pm PST
- Saturday: 6am to 3pm PST











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